



PLUS 36

E52

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ALL-PURPOSE POLYESTER PUTTY

DEFINITION

PLUS 36 is a polyester putty for bodywork repair.

It is a high creamy texture and easy to apply product which stands out for its fine texture, which allows it to be used as a bodyfiller as well as a finishing stopper

Fast drying and easy sanding. Suitable for both manual and machine sanding.

PHYSICAL CHARACTERISTICS

Nature:	Unsaturated polyester	
Colour:	Beige	
Specific weight:	1,9 kg/l at 20°C	
VOC:	28 g/l Mixing Application	2004/42/EC - IIB(b)(250) 28g/l

AUXILIARY PRODUCTS

Hardener PBO

SUITABLE SURFACES

It may be applied on steel, aluminium or polyester surfaces used in body work.




When maximum protection is required apply on epoxy primer.

Do not apply on thermoplastic finishes and Wash Primers.




SURFACE PREPARATION

1 - Identify surface.






2 - Process:

PROCESS		Steel	Aluminium	Polyester UP-GFK
	P80	✓	✓	✓
	P150	✓	✓	✓
	DA93	✓	✓	✓

1 – APPLICATION

	 WEIGHT		
10°C	100:2	7'	30'
20°C		5'	20'
30°C		4'	15'

2 – SANDING

		 ORBIT		
				
INITIAL		7 - 5 mm	P100 P120	P80
FINAL		5 - 3 mm	P180 P220	P150

REMARKS

Do not add more hardener than specified. Mix thoroughly.
It must be isolated before applying finish coating.
Polyester putties will not harden at temperatures under +5°C.

EQUIPMENT CLEANING

Clean putty knives with a cleaning thinner before the product hardens.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets.
Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

GUARANTEE

In unopened original packaging, one year from manufacturing date.

SUGGESTION:

It is recommended
NOT to use
abrasives higher
than P80 to prepare
aluminium surfaces
because it wears out
easily.

For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product.