



PRIMERPLAST

C30

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1K PLASTIC PRIMER

DEFINITION

PRIMERPLAST is a 1K transparent ready-for-use primer. Re-coatable with 2k primers. It acts as an adhesion promoter/primer for plastic components on motor vehicles.

It has good adhesion properties on a large variety of plastic surfaces used in vehicle manufacture, with the exception of Polyethylene (PE).

PHYSICAL CHARACTERISTICS

Nature:	Chlorinated Polyolefin
Colour:	Colourless
Specific weight:	0,87 kg/l at 20°C
Dry film thickness:	2 - 4 µm per coat
VOC:	835 g/l 2004/42/EC - IIB (e)(840)(835)
Yield:	10-20 m ² /l

SURFACE PREPARATION

PROCESS		REPAIRED PLASTIC	PROCESS		NEW PLASTIC
	P240	✓		DA93/WD93	✓
	DA93/WD93 ROBCLOTH DC1000	✓		Robrite UF	✓
	DA93/WD93 ROBCLOTH DC1000	✓		DA93/WD93 ROBCLOTH DC1000	✓

APPLICATION METHOD

Shake well before use	1,3-1,5	2	15-20	1-2	5'

DRYING TIMES

		
20°C	10'	20'

EQUIPMENT CLEANING

Clean with a cleaning thinner before the product hardens.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

GUARANTEE

One year in unopened original packaging.

These products are for professional use only. The Safety Data Sheet should be consulted before use and the precautionary warnings on the product packaging should be observed. Its correct use, according to its purpose and respecting its technical and security data, provided in these documents, is the sole and exclusive responsibility of the user. ROBERLO S.A.U declines any liability due to the incorrect use of any product.

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