



MATT - SATIN BLACK

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SYNTHETIC ENAMEL



DEFINITION

MATT BLACK and **SATIN BLACK** are synthetic enamels suitable for industrial applications. They are fast drying and they have a high hiding power.

PHYSICAL CHARACTERISTICS

Nature:	Glycerophtalic	
Colour:	Ral 9005	
Specific weight:	1 kg/l at 20°C	Matt - Satin
Gloss:	10% (60°)	Matt
	50% (60°)	Satin
Dry film thickness:	50 - 60 microns 2 coats	Matt - Satin
Yield:	7-8 m ² /kg	Matt - Satin
VOC:	601 g/l	Matt
	612 g/l	Satin
Solid content:	42 %	Matt
	39 %	Satin









SURFACE PREPARATION

PROCESS		Paint OEM	Primer
	P360	✓	✓
	DA93	✓	✓

MIXING RATIO

MATT BLACK SATIN BLACK	A + C	S
S072	100:20-25 weight	22" F/4 a 20°C

APPLICATION METHOD

	 mm	 bar	 cm		
	1,3-1,5	3-3,5	15 - 20	2	5'
	1,3-1,5	4	15 - 20		
	1,2-1,3	2	10		

EQUIPMENT CLEANING

Clean with a cleaning thinner.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

GUARANTEE

In unopened original packaging, one year from manufacturing date.

For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product.